

Date: Monday, 29/09/2008 11:56:40 AM  
 User: Julie Lecocq

## Process Sheet

SPK/JT

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: ESCAPE PANEL MOD KIT	
Job Number	: 42330-1			Part Number	: D412709011	
Estimate Number	: 10297			Drawing Number	: N/A	
P.O. Number	:			Project Number	: N/A	
This Issue	: 29/09/2008	S.O. No.	:	Drawing Revision	: N/A	
Prsht Rev.	: NC			Material	:	
First Issue	: / /	Type	: MACHINED PARTS	Due Date	: 10/10/2008	
Previous Run	: 35458			Qty:		
Written By	:			2. 4 Um: Each		
Checked & Approved By	: J40 08-9-29					
Comment	: Est Rev:B Removed Manufacturing 05-11-06 JLM est rev C removed sub-components 07.11.12 EC					

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	DC	DOCUMENT CONTROL	
		Comment: DOCUMENT CONTROL Photocopy bluefile & type labels per PPPD412-709-011 CHG001	
2.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1 Pick Packing Kit	
3.0	D32241	Frame	
		Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s) Frame batch: 34941A	
4.0	D3136043	Window Assembly	
		Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s) Window Assembly batch: 35196B x2 35488B x2	
5.0	D32391	Cover	
		Comment: Qty.: 2.0000 Each(s)/Unit Total: 8.0000 Each(s) Cover batch: 35491C	

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Seq. #:	Machine Or Operation:	Description :
6.0	D31183	Sign Assembly Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) Pick: Packing Kit Qty Part Number Description Batch 1 D3118-3 Sign Assembly <i>B42509x2</i> <i>AS 08/09/30</i>
7.0	D32371	Seal Retainer * measured 100". in length <i>AS 08/09/30</i> Comment: Qty.: 8.1660 f(s)/Unit Total : 32.6640 f(s) Pick: Packing Kit Qty Part Number Description Batch 1 D3237-1(98.0") Seal Retainer <i>376600</i> <i>AS 08/09/30</i>
8.0	D32373	Seal Filler * measured 100". in length <i>AS 08/09/30</i> Comment: Qty.: 8.1660 f(s)/Unit Total : 32.6640 f(s) Pick: Packing Kit Qty Part Number Description Batch 1 D3237-3(98.0") Seal Filler <i>376601</i> <i>AS 08/09/30</i>
9.0	AN620A	Bolt Comment: Qty.: 3.0000 Each(s)/Unit Total : 12.0000 Each(s) Pick: Packing Kit Qty Part Number Description Batch 3 AN6-20A Bolt <i>M104547</i> <i>AS 08/09/30</i>
10.0	AN960JD10L	Washer Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s) Pick: Packing Kit Qty Part Number Description Batch 2 AN960JD10L Washer <i>M105793</i> <i>AS 08/09/30</i>
11.0	AN960JD616	Washer Comment: Qty.: 5.0000 Each(s)/Unit Total : 20.0000 Each(s) Pick: Packing Kit Qty Part Number Description Batch 5 AN960JD616 Washer <i>M108521</i> <i>AS 08/09/30</i>



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Job Number:



Seq. #:	Machine Or Operation:	Description :
18.0	QC21	FINAL INSPECTION/W/O RELEASE

Comment: FINAL INSPECTION/W/O RELEASE



(2)

D 08/10/10

Job Completion



U 08.10.10

Date: Monday, 29/09/2008 1:18:24 PM  
 User: Julie Lecocq

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: ESCAPE PANEL MOD KIT		
Job Number	: 42330			Part Number	: D412709011		
Estimate Number	: 10297			Drawing Number	: N/A		
P.O. Number	:			Project Number	: N/A		
This Issue	: 29/09/2008	S.O. No.	:	Drawing Revision	: N/A		
Prsht Rev.	: NC			Material	:		
First Issue	: 29/09/2008	Type	: MACHINED PARTS	Due Date	: 10/10/2008	Qty:	4
Previous Run	: 35458			Um:	Each		
Written By	:						
Checked & Approved By	:						
Comment	: Est Rev:B Removed Manufacturing 05-11-06 JLM est rev C removed sub-components 07.11.12 EC						

## Additional Product

**REFERENCE ONLY**

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	DC	DOCUMENT CONTROL    JUL 08-9-30
<b>Comment:</b> DOCUMENT CONTROL Photocopy bluefile & type labels per PPPD412-709-011 CHG001		
2.0	PACKAGING 1	PACKAGING RESOURCE #1  
3.0	D32241	Frame  
<b>Comment:</b> Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) Frame batch: _____		

Job Completion

